



# Experimental assessment of adsorption of $\text{Cu}^{2+}$ and $\text{Ni}^{2+}$ from aqueous solution by oyster shell powder

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## ABSTRACT

In this study, I found that oyster shell powder (OSP) can effectively adsorb  $\text{Cu}^{2+}$  and  $\text{Ni}^{2+}$  from wastewater, with the adsorption capacity being higher for the former ion. The isotherms for the adsorption of  $\text{Cu}^{2+}$  and  $\text{Ni}^{2+}$  on the OSP fitted the Langmuir, Freundlich, and Dubinin–Kaganer–Radushkevich isotherms quite well ( $R^2 = 0.949\text{--}0.984$ ,  $0.912\text{--}0.988$  and  $0.900\text{--}0.990$ , respectively). Positive values of  $\Delta H^\circ$  and  $\Delta S^\circ$  indicated that these adsorptions were endothermic in nature; the values of  $E$  (between  $1.722$  and  $3.553 \text{ kJ mol}^{-1}$ ) were consistent with a physical adsorption mechanism. Moreover, the adsorptions of  $\text{Cu}^{2+}$  and  $\text{Ni}^{2+}$  on the OSP followed pseudo-second-order kinetics. The adsorption capacities of the OSP toward  $\text{Cu}^{2+}$  and  $\text{Ni}^{2+}$  were  $49.26\text{--}103.1$  and  $48.75\text{--}94.3 \text{ mg g}^{-1}$ , respectively.

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## 1. Introduction

Electroplating and metalworking industries discharge large amounts of heavy metals, including copper (Cu) and nickel (Ni) ions, in their effluents. Copper is highly toxic because it is non-biodegradable and carcinogenic [1–5]; the effects of Ni exposure vary from skin irritation to damage of the lungs, nervous system, and mucous membranes [6]. Several processing techniques are available to reduce the concentrations of heavy metals in wastewater, including precipitation, flotation, ion exchange, solvent extraction, adsorption, cementation onto iron, membrane processing, and electrolytic methods [2].

Adsorption onto activated carbon is a well-known method for removing toxic metal ions, but the high cost of activated carbon restricts its use in developing countries, with small factories in particular often being unable to support expensive wastewater treatment methods. Cheap and effective alternatives for the removal of heavy metals should reduce operating costs, reduce the prices of products, improve competitiveness, and benefit the environment. The adsorption abilities of a number of low-cost adsorbents (e.g., cheap zeolites, clay, coal fly ash, sewage sludge, agriculture waste and biomass) have been determined for the removal of heavy metals from water [7–13]. Another potential approach is the use of waste oyster shells: oysters abound on the west coast of Taiwan and waste oyster shell production exceeds

0.12 million tons per year. It is difficult to treat and dispose of such a huge amount of waste oyster shells. Furthermore, if the waste is left untreated for long time, it can be a source of noxious odors as a consequence of the decaying remnant flesh attached to the shells forming such gases as  $\text{NH}_3$ ,  $\text{H}_2\text{S}$ , and amines. To solve these problems, I am seeking new applications for oyster shell powder (OSP) to increase the extent of oyster shell recycling.

In recent years, OSPs have been used as additives in construction materials and fish fodder, but their potential application as adsorbents are less well understood. I undertook this investigation to evaluate the effectiveness of employing an OSP for the adsorptive removal of  $\text{Cu}^{2+}$  and  $\text{Ni}^{2+}$  from wastewater, using experimental batch kinetic and isotherm studies to determine the adsorption capacities.

## 2. Materials and methods

### 2.1. Adsorbents

The raw OSP used in this study was purchased from the Long-Shin industrial company in Taiwan. It was dialyzed against distilled water (until  $\text{pH} < 10$ ) to remove some excess alkalinity and chloride, then stored in a desiccator prior to use. This OSP after dialyzing comprised  $\text{SiO}_2$  (30.7%),  $\text{Al}_2\text{O}_3$  (6.8),  $\text{CaCO}_3$  (60.5%),  $\text{MgO}$  (0.02%),  $\text{Fe}_2\text{O}_3$  (1.83%), and  $\text{SO}_3$  (0.05%). From the analysis of  $\text{N}_2$  isotherms, the porous structure featured a BET surface area of  $15.20 \text{ m}^2 \text{ g}^{-1}$ , an average pore size of  $0.46 \text{ nm}$ , and an average pore volume of  $0.04 \text{ cm}^3 \text{ g}^{-1}$ .

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## 2.2. Adsorbate

$\text{Cu}(\text{NO}_3)_2 \cdot 5\text{H}_2\text{O}$  and  $\text{Ni}(\text{NO}_3)_2 \cdot 5\text{H}_2\text{O}$  were obtained in analytical grade (Merck Co.) and used without further purification.

## 2.3. Adsorption and kinetics studies

The  $\text{Cu}^{2+}$  and  $\text{Ni}^{2+}$  adsorption isotherms in aqueous solutions were obtained using the immersion method. Prior to use, the adsorbents were dried at  $105^\circ\text{C}$  for 24 h to remove moisture. The adsorption of  $\text{Cu}^{2+}$  and  $\text{Ni}^{2+}$  was studied after adding 0.06 g of the adsorbent into an aqueous solution containing desired  $\text{Cu}^{2+}$  and  $\text{Ni}^{2+}$  concentrations ( $0\text{--}200\text{ mg L}^{-1}$ ), adjusting the pH of the solution to 2, and shaking for 4 h at  $30^\circ\text{C}$ . The equilibrium time was determined by studies of the adsorption kinetics. Because the adsorption equilibrium was established within 3–4 h, the contact time was fixed at 4 h. For thermodynamic studies, these procedures were repeated at 45 and  $60^\circ\text{C}$ . Because the values of pH of the effluents from electroplating and metalworking industries are close to 2, for direct applicability to treating real wastewater samples, the pH of the solution was fixed at 2 in this study. I also studied the blank tests and found no significant ions released from the OSP at the adsorption conditions.

## 2.4. Equipment

The surface area and total pore volume of the OSP were measured through  $\text{N}_2$  adsorption at temperatures below 77 K using a Micromeritics TRISTAR-3000 apparatus. The OSP was outgassed with He at  $105^\circ\text{C}$  for 16 h prior to performing the adsorption measurement. The resulting suspensions were filtered and the solution was analyzed using a Hitachi 1100B atomic absorption spectrophotometer (AAS). The pH of each solution was determined using a JenCo 1671 pH meter. The mineral surface and sorbed pollutants on the surface were analyzed using a PerkinElmer Model 1600 Fourier transform infrared (FTIR) spectrometer.

## 2.5. Errors

The maximum error observed in liquid-phase concentration measurements was  $0.5\text{ mg L}^{-1}$ . The triplicates of isotherm and kinetics measurements were achieved to within  $\pm 5\%$  of the measured values presented here.

## 3. Results and discussion

### 3.1. Effect of temperature

Fig. 1 reveals that the maximum adsorption capacity occurred at  $60^\circ\text{C}$  for each of the two adsorbates; their adsorption capacities followed the order  $60^\circ\text{C} > 45^\circ\text{C} > 30^\circ\text{C}$ . This increase in adsorption upon increasing the temperature indicates an endothermic nature for each of these adsorption processes.

### 3.2. Amounts of $\text{Cu}^{2+}$ and $\text{Ni}^{2+}$ adsorbed on the OSP

Fig. 1 indicates that the amount of  $\text{Cu}^{2+}$  adsorbed on the OSP was larger than that of  $\text{Ni}^{2+}$  at each of three different temperatures ( $30^\circ\text{C}$ ,  $45^\circ\text{C}$ , and  $60^\circ\text{C}$ ). It is clear that the OSP sample exhibited superior performance toward the adsorption of  $\text{Cu}^{2+}$ .

### 3.3. Effect of contact time

Fig. 2 displays the effects of the contact time on the amount of  $\text{Cu}^{2+}$  and  $\text{Ni}^{2+}$  adsorbed per unit of adsorbent at three different

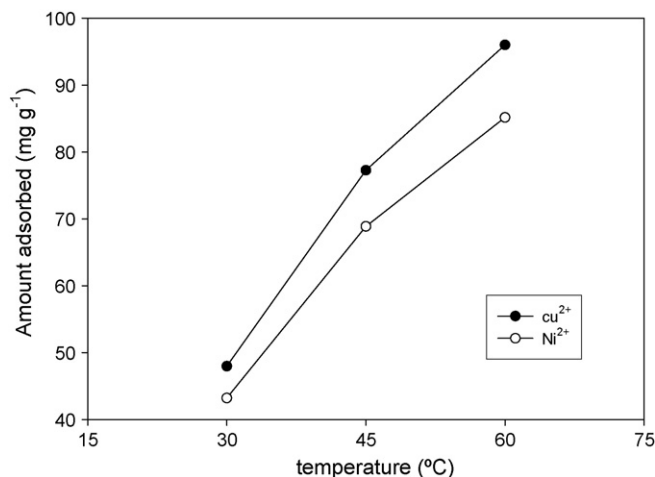


Fig. 1. Adsorption capacities of OSP toward  $\text{Cu}^{2+}$  and  $\text{Ni}^{2+}$  at various temperatures.

ent temperatures ( $30^\circ\text{C}$ ,  $45^\circ\text{C}$ , and  $60^\circ\text{C}$ ). For  $\text{Cu}^{2+}$  and  $\text{Ni}^{2+}$ , a gradual increase in adsorption occurred upon increasing the contact time up to 120–240 min, at which point the maximum values of adsorption were attained. Extending the contact time further had an insignificant effect on the amounts of the heavy metals adsorbed. For this reason, I used a contact time of 240 min as the optimum value in our subsequent experiments.

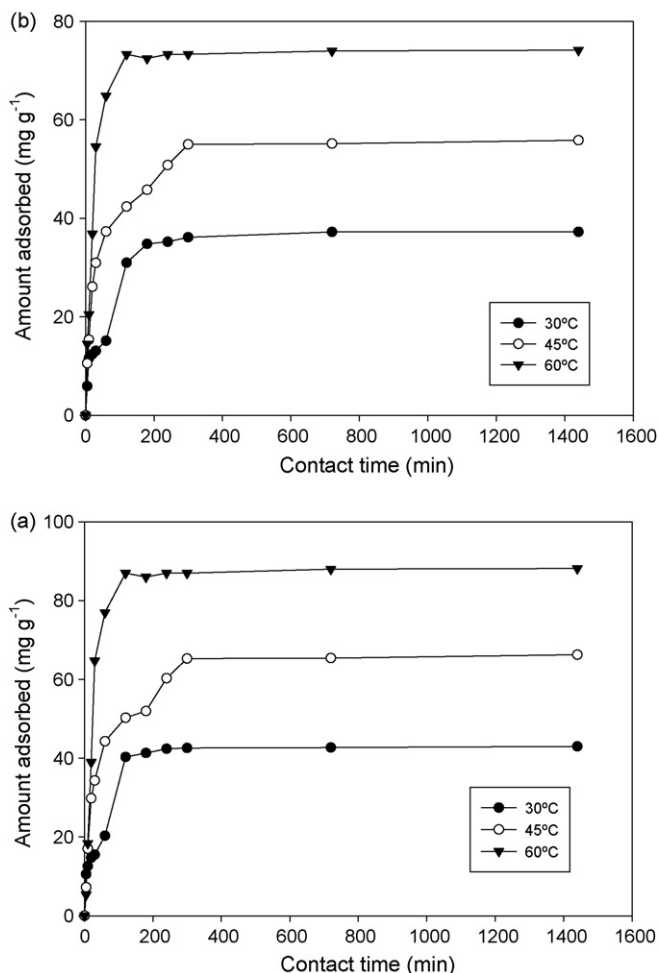


Fig. 2. Contact times for the adsorptions of (a)  $\text{Cu}^{2+}$  and (b)  $\text{Ni}^{2+}$  onto OSP at various temperatures.

**Table 1**  
Adsorption capacities of Cu<sup>2+</sup> and Ni<sup>2+</sup> on various low-cost adsorbents.

| Adsorbent              | Cu <sup>2+</sup> (mg g <sup>-1</sup> ) | Ni <sup>2+</sup> (mg g <sup>-1</sup> ) | Reference  |
|------------------------|--|--|------------|
| Chabazite              | 5.10                                   | 4.50                                   | [10]       |
| Jordanian zeolites     | 25.00–47.50                            | 23.70–52.5                             | [10]       |
| Coal fly ash           | 178.5–249.1                            |  | [17]       |
| Bagasse fly ash        | 2.26–2.36                              |  | [17]       |
| Fly ash + wollastonite | 1.18                                   |  | [10]       |
| Peat moss              | 6.41–19.56                             | 11.15–11.74                            | [10]       |
| Industrial waste       | 13.80–23.66                            | 160.0                                  | [8,10]     |
| Sewage sludge          | 3.282–30.70                            |  | [7,9]      |
| Citrus reticulata      |  | 158.0                                  | [10]       |
| Brown algae            | 47.63–102.9                            | 48.72–58.11                            | [11]       |
| Chitosan               | 7.40–222.0                             | 2.40                                   | [10]       |
| Oyster shell powder    | 49.26–103.1                            | 48.75–94.30                            | This study |

### 3.4. Adsorption isotherms

Table 1 compares the adsorption capacities of various low-cost adsorbents for Cu<sup>2+</sup> and Ni<sup>2+</sup>, determined by us and others; the adsorption capacities of Cu<sup>2+</sup> and Ni<sup>2+</sup> were in the ranges 1.18–249.1 and 2.40–160.0 mg g<sup>-1</sup>, respectively. In addition, I used the well-known Langmuir and Freundlich models to analyze the results obtained for the adsorptions of Cu<sup>2+</sup> and Ni<sup>2+</sup> onto the OSP samples. The Langmuir isotherm assumes a completely homogeneous surface, whereas the Freundlich isotherm is suitable for highly heterogeneous surfaces. In addition to the Langmuir and Freundlich isotherms, I also examined the Dubinin–Kaganer–Radushkevich (DKR) isotherm.

#### 3.4.1. Langmuir isotherm

The Langmuir isotherm is the most commonly used isotherm for analyzing the sorptions of various compounds. In its linear form, it can be represented as follows:

$$\frac{1}{Q_e} = \frac{1}{Q_0} + \frac{1}{bQ_0C_e} \quad (1)$$

where  $Q_e$  is the amount adsorbed (mg g<sup>-1</sup>),  $C_e$  is the equilibrium concentration of the adsorbate (mg L<sup>-1</sup>), and  $Q_0$  and  $b$  are Langmuir constants related to the maximum adsorption capacity and energy of adsorption, respectively. When  $1/Q_e$  is plotted against  $1/C_e$ , a straight line having a slope of  $1/bQ_0$  and an intercept at  $1/Q_0$  is obtained. I calculated the Langmuir constants  $Q_0$  and  $b$  from Fig. 3. Table 2 provides these values for the adsorptions of Cu<sup>2+</sup> and Ni<sup>2+</sup> on the OSP samples. The values of  $R^2$  are in the range of 0.949–0.984, revealing that these adsorption events fit the Langmuir isotherm quite well. For both adsorbates, the maximum adsorption capacities ( $Q_0$ ) followed the order 60 °C > 45 °C > 30 °C.

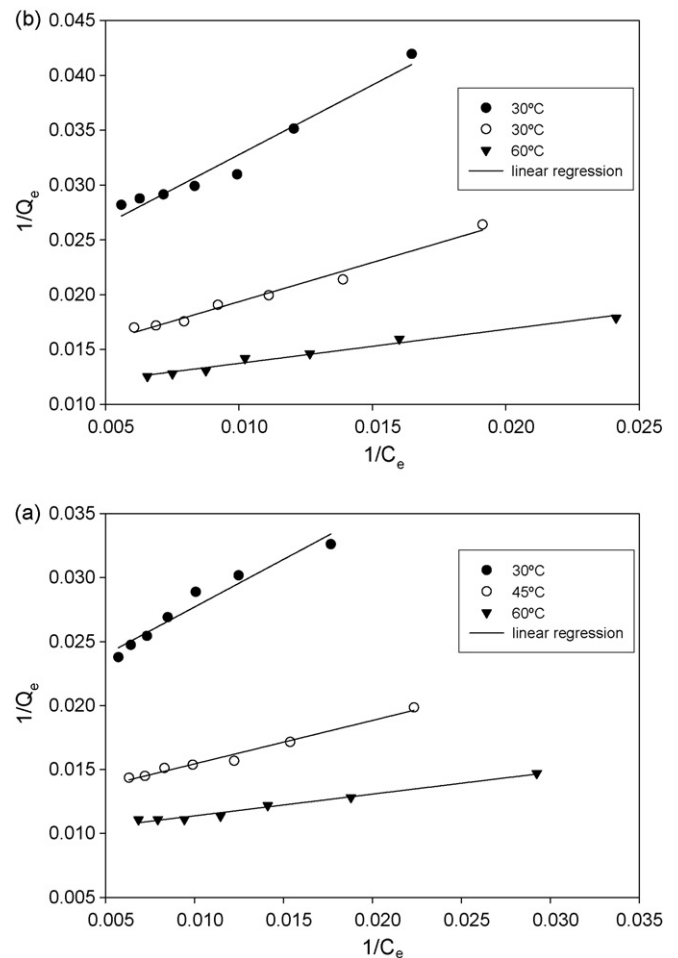
#### 3.4.2. Freundlich isotherm

The Freundlich isotherm is most frequently used to describe the adsorption of inorganic and organic compounds in solution. In its logarithmic form, it can be represented as follows:

$$\log Q_e = \log K_F + \frac{1}{n} \log C_e \quad (2)$$

**Table 2**  
Langmuir and Freundlich constants for the adsorption of Cu<sup>2+</sup> and Ni<sup>2+</sup> onto OSP.

| Adsorbate        | Temperature (°C) | Langmuir                    |                           |       | Freundlich |        |       |
|------------------|------------------|-----------------------------|---------------------------|-------|------------|--------|-------|
|                  |                  | $Q_0$ (mg g <sup>-1</sup> ) | $b$ (L mg <sup>-1</sup> ) | $R^2$ | $n$        | $K_F$  | $R^2$ |
| Cu <sup>2+</sup> | 30               | 49.26                       | 0.027                     | 0.949 | 3.475      | 9.456  | 0.986 |
|                  | 45               | 83.33                       | 0.035                     | 0.982 | 4.047      | 20.469 | 0.934 |
|                  | 60               | 103.1                       | 0.057                     | 0.984 | 4.998      | 34.66  | 0.925 |
| Ni <sup>2+</sup> | 30               | 48.75                       | 0.016                     | 0.959 | 2.719      | 5.512  | 0.912 |
|                  | 45               | 81.97                       | 0.017                     | 0.980 | 2.662      | 9.003  | 0.950 |
|                  | 60               | 94.34                       | 0.034                     | 0.978 | 3.560      | 19.72  | 0.988 |



**Fig. 3.** Langmuir isotherms for the adsorptions of (a) Cu<sup>2+</sup> and (b) Ni<sup>2+</sup> onto OSP at various temperatures.

where  $Q_e$  is the amount adsorbed (mg g<sup>-1</sup>),  $C_e$  is the equilibrium concentration of the adsorbate (mg L<sup>-1</sup>), and  $K_F$  and  $n$  are Freundlich constants related to the adsorption capacity and adsorption intensity, respectively. When  $\log Q_e$  is plotted against  $\log C_e$ , a straight line having a slope of  $1/n$  and an intercept at  $\log K_F$  is obtained. I used Fig. 4 to calculate the Freundlich constants  $K_F$  and  $n$ ; Table 2 lists their values for the adsorptions of Cu<sup>2+</sup> and Ni<sup>2+</sup> on the OSP. Because the values of  $R^2$  all fall in the range of 0.912–0.988, these adsorption events appear to follow the Freundlich isotherm quite well. In each case, the value of  $n$  was greater than 1, revealing that adsorption was a favorable process.

#### 3.4.3. DKR isotherm

The DKR equation has been used previously to examine the mechanisms of the adsorptions of Cu<sup>2+</sup> and Ni<sup>2+</sup> onto various adsor-

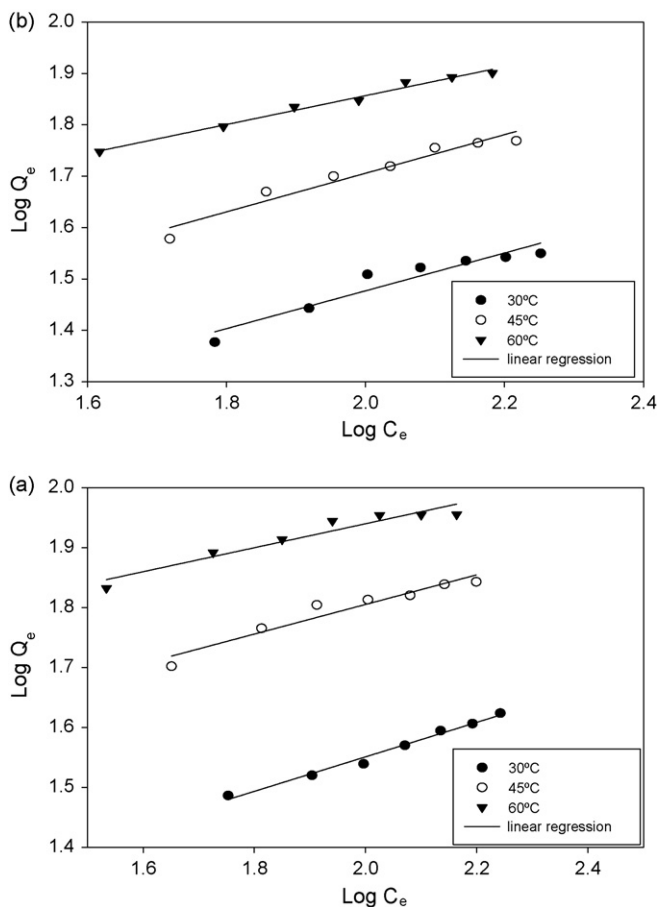


Fig. 4. Freundlich isotherms for the adsorptions of (a)  $\text{Cu}^{2+}$  and (b)  $\text{Ni}^{2+}$  onto OSP at various temperatures.

bents [14,15]. The DKR equation can be represented as follows:

$$\ln Q_e = \ln Q_m - \beta \varepsilon^2 \quad (3)$$

where  $Q_e$  is the amount adsorbed ( $\text{mmol kg}^{-1}$ ),  $Q_m$  ( $\text{mmol kg}^{-1}$ ) is the DKR monolayer capacity,  $\beta$  ( $\text{mol}^2 \text{J}^{-2}$ ) is a constant related to the sorption energy, and  $\varepsilon$  is the Polanyi potential, which is related to the equilibrium concentration through the expression

$$\varepsilon = RT \ln \left( \frac{1}{C} \right), \quad (4)$$

where  $T$  is the temperature and  $C$  is the equilibrium concentration of  $\text{Cu}^{2+}$  or  $\text{Ni}^{2+}$  in solution. When  $\ln Q_e$  is plotted against  $\varepsilon^2$ , a straight line is obtained having a slope of  $\beta$  and an intercept at  $Q_m$ . I calculated these values from the data in Fig. 5. The value of  $\beta$  is related to the sorption energy,  $E$ , through the following relationship:

$$E = \frac{1}{(-2\beta)^{1/2}} \quad (5)$$

Table 3  
DKR parameters for the adsorption of  $\text{Cu}^{2+}$  and  $\text{Ni}^{2+}$  onto OSP.

| Adsorbate        | Temperature ( $^{\circ}\text{C}$ ) | $Q_m$ ( $\text{mg g}^{-1}$ ) | $\beta$ ( $\text{mol}^2 \text{J}^{-2}$ ) | Sorption energy, $E$ ( $\text{kJ mol}^{-1}$ ) | $R^2$ |
|------------------|------------------------------------|------------------------------|--|---|-------|
| $\text{Cu}^{2+}$ | 30                                 | 42.89                        | $-1.02 \times 10^{-7}$                   | 2.210   | 0.900 |
|                  | 45                                 | 73.37                        | $-6.82 \times 10^{-8}$                   | 2.708   | 0.990 |
|                  | 60                                 | 87.01                        | $-3.96 \times 10^{-8}$                   | 3.553   | 0.984 |
| $\text{Ni}^{2+}$ | 30                                 | 39.14                        | $-1.69 \times 10^{-7}$                   | 1.722   | 0.986 |
|                  | 45                                 | 64.08                        | $-1.33 \times 10^{-7}$                   | 1.942   | 0.990 |
|                  | 60                                 | 82.05                        | $-6.90 \times 10^{-8}$                   | 2.692   | 0.944 |

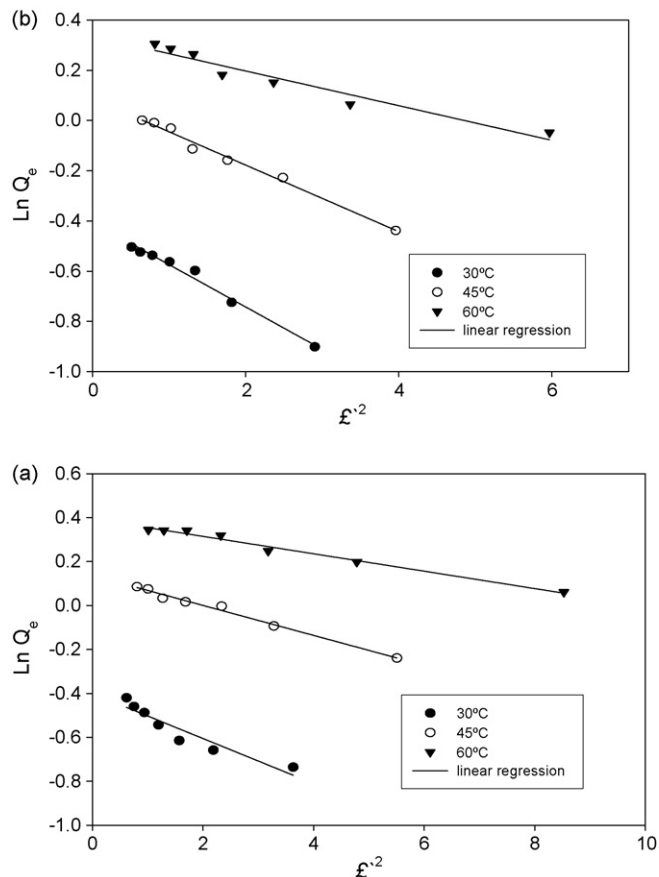


Fig. 5. DKR isotherms for the adsorptions of (a)  $\text{Cu}^{2+}$  and (b)  $\text{Ni}^{2+}$  onto OSP at various temperatures.

Table 3 provides the DKR parameters and values of  $E$  for the sorptions of  $\text{Cu}^{2+}$  and  $\text{Ni}^{2+}$  on the OSP at various temperatures. Because the values of  $R^2$  were in the range of 0.900–0.990, the adsorptions of  $\text{Cu}^{2+}$  and  $\text{Ni}^{2+}$  on the OSP appear to follow the DKR isotherm quite well.

The sorption process is dominated by particle diffusion. Indeed, our calculated adsorption energies for  $\text{Cu}^{2+}$  and  $\text{Ni}^{2+}$  (2.210–3.553 and 1.722–2.692  $\text{kJ mol}^{-1}$ , respectively) suggest that the sorption processes are governed by physical adsorption mechanisms ( $E < 8 \text{ kJ mol}^{-1}$ ) at all temperatures [7,16].

### 3.5. Thermodynamic studies

Table 4 lists the thermodynamic parameters calculated using the following equations [17–19]:

$$\Delta G^{\circ} = -RT \ln b' \quad (6)$$

$$\ln \frac{b_2}{b_1} = - \left( \frac{\Delta H^{\circ}}{R} \right) \left[ \frac{T_1 - T_2}{T_2 T_1} \right] \quad (7)$$

**Table 4**  
Thermodynamic parameters for the adsorption of  $\text{Cu}^{2+}$  and  $\text{Ni}^{2+}$  onto OSP.

| Adsorbate        | $\Delta G^\circ$ ( $\text{kJ mol}^{-1}$ ) |        |        | $\Delta H^\circ$ ( $\text{kJ mol}^{-1}$ ) | $\Delta S^\circ$ ( $\text{J mol}^{-1} \text{K}^{-1}$ ) |
|------------------|---|--------|--------|---|--|
|                  | 30 °C                                     | 45 °C  | 60 °C  |   |  |
| $\text{Cu}^{2+}$ | -18.81                                    | -20.42 | -22.41 | 20.88                                     | 130.2  |
| $\text{Ni}^{2+}$ | -20.0                                     | -22.9  | -26.4  | 44.90                                     | 127.7  |

$$\Delta S^\circ = \frac{\Delta H^\circ - \Delta G^\circ}{T} \quad (8)$$

where  $b'$ ,  $b_2$ , and  $b_1$  are the Langmuir constants at  $T$ ,  $T_2$ , and  $T_1$ , respectively. The negative values of  $\Delta G^\circ$  at all temperatures (Table 4) indicate that the adsorption processes are favorable and spontaneous. Moreover, the free energy decreased upon increasing the temperature; i.e., the adsorption events are favored at high temperatures. The positive values of  $\Delta H^\circ$  and  $\Delta S^\circ$  for each sample indicate that the processes are endothermic and aided by increased disorder. The increase in adsorption at higher temperatures also indicates the endothermic nature of these adsorption processes.

### 3.6. Kinetics adsorption studies

I analyzed the adsorption kinetics using several models, including the pseudo-first-order Lagergren equation [18,20] and a pseudo-second-order rate equation [21,22], represented by Eqs. (9) and (10), respectively, to examine the kinetics of the adsorption

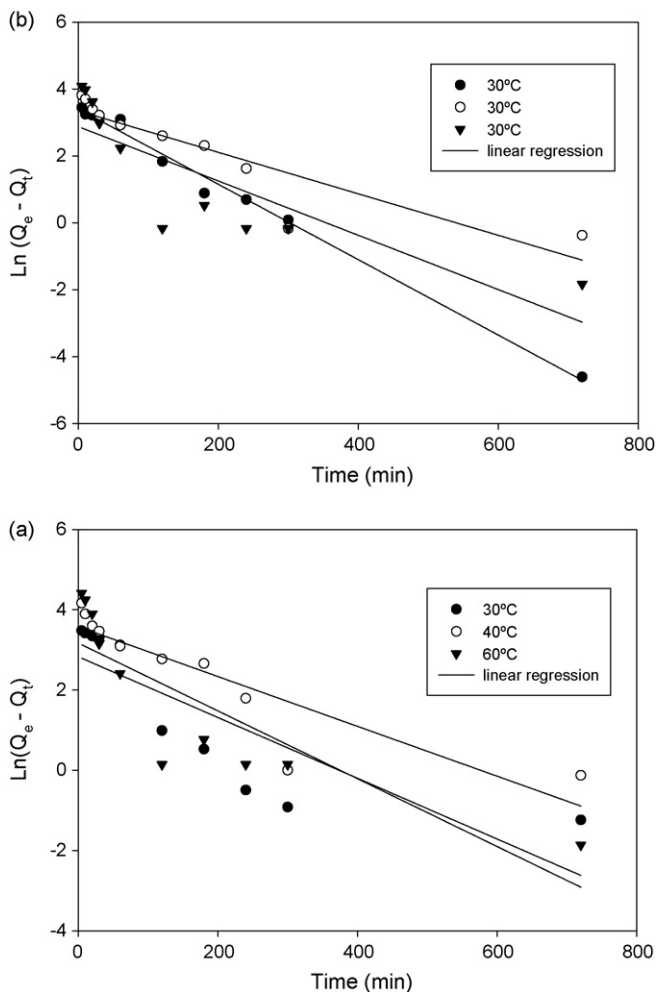
processes.

$$\ln(Q_e - Q_t) = \ln Q_e - k_1 t \quad (9)$$

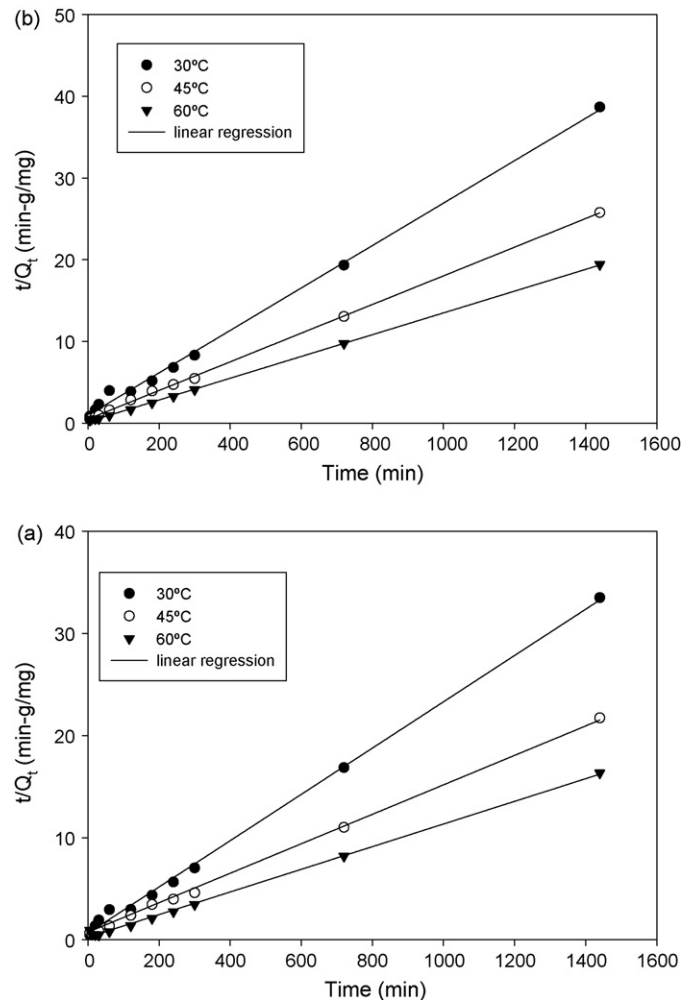
$$\frac{t}{Q_t} = \left[ \frac{1}{k_2 Q_e^2} \right] + \left( \frac{1}{Q_e} \right) t \quad (10)$$

where  $Q_t$  is the amount ( $\text{mg g}^{-1}$ ) of material adsorbed at time  $t$ ,  $Q_e$  is the adsorption capacity ( $\text{mg g}^{-1}$ ) at equilibrium,  $k_1$  is the rate constant ( $\text{min}^{-1}$ ) of the pseudo-first-order model, and  $k_2$  is the rate constant ( $\text{g mg}^{-1} \text{min}^{-1}$ ) of the pseudo-second-order model. From the slopes and intercepts of these curves, I determined the values of  $k_1$  and  $k_2$  and the equilibrium capacity ( $Q_e$ ). Figs. 6 and 7 present the experimental data for the different adsorbates fitted using the pseudo-first-order and pseudo-second-order kinetic models, respectively; Table 5 lists the resulting parameters obtained using both models. The pseudo-first-order model ( $R^2 = 0.703\text{--}0.992$ ) did not represent the kinetics as well as those obtained using the pseudo-second-order kinetics model, where the high linearity of the plots of  $t/Q_t$  versus  $t$  ( $R^2 > 0.966$ ) confirmed the pseudo-second-order nature of the process.

In the pseudo-second-order model, the product  $k_2 Q_e^2$  is the initial sorption rate,  $h$ . Table 5 indicates that the pseudo-second-order rate constant ( $k_2$ ) for  $\text{Cu}^{2+}$  reached its maximum value at 30 °C; it was maximized at 60 °C for  $\text{Ni}^{2+}$ . The maximum initial sorption rates ( $h$ ) for  $\text{Cu}^{2+}$  and  $\text{Ni}^{2+}$  were  $3.896 \text{ mg g}^{-1} \text{ min}^{-1}$  (60 °C) and  $6.219 \text{ mg g}^{-1} \text{ min}^{-1}$  (60 °C), respectively. For the adsorption of  $\text{Cu}^{2+}$



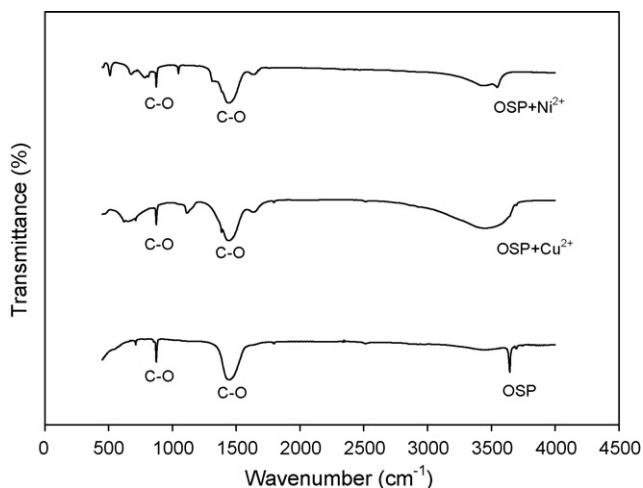
**Fig. 6.** Plots of the pseudo-first-order Lagergren equation for the adsorptions of (a)  $\text{Cu}^{2+}$  and (b)  $\text{Ni}^{2+}$  onto OSP at various temperatures.



**Fig. 7.** Plots of the pseudo-second-order kinetics for the adsorptions of (a)  $\text{Cu}^{2+}$  and (b)  $\text{Ni}^{2+}$  onto OSP at various temperatures.

**Table 5**  
Kinetic parameters for the adsorption of  $\text{Cu}^{2+}$  and  $\text{Ni}^{2+}$  onto OSP.

| Adsorbate        | Temperature ( $^{\circ}\text{C}$ ) | Pseudo-first-order          |       | Pseudo-second-order          |  |  |       |
|------------------|------------------------------------|-----------------------------|-------|------------------------------|--|--|-------|
|                  |                                    | $K_1$ ( $\text{min}^{-1}$ ) | $R^2$ | $Q_e$ ( $\text{mg g}^{-1}$ ) | $K_2$ ( $\text{g mg}^{-1} \text{min}^{-1}$ ) | $h$ ( $\text{mg g}^{-1} \text{min}^{-1}$ ) | $R^2$ |
| $\text{Cu}^{2+}$ | 30                                 | $7.6 \times 10^{-3}$        | 0.703 | 44.05                        | $8.0 \times 10^{-4}$                         | 1.552                                      | 0.998 |
|                  | 45                                 | $6.2 \times 10^{-3}$        | 0.798 | 68.03                        | $4.4 \times 10^{-4}$                         | 2.036                                      | 0.999 |
|                  | 60                                 | $8.5 \times 10^{-3}$        | 0.736 | 90.09                        | $4.8 \times 10^{-4}$                         | 3.895                                      | 0.998 |
| $\text{Ni}^{2+}$ | 30                                 | $1.1 \times 10^{-2}$        | 0.992 | 38.46                        | $7.0 \times 10^{-4}$                         | 1.035                                      | 0.966 |
|                  | 45                                 | $6.2 \times 10^{-3}$        | 0.814 | 57.14                        | $6.2 \times 10^{-4}$                         | 2.024                                      | 0.999 |
|                  | 60                                 | $8.1 \times 10^{-3}$        | 0.706 | 75.19                        | $1.1 \times 10^{-3}$                         | 6.219                                      | 0.999 |



**Fig. 8.** FTIR spectra of the OSP in KBr disk, before and after adsorption of  $\text{Cu}^{2+}$  and  $\text{Ni}^{2+}$ .

and  $\text{Ni}^{2+}$  on the OSP, the sorption rates ( $h$ ) all followed the order  $60^{\circ}\text{C} > 45^{\circ}\text{C} > 30^{\circ}\text{C}$ .

### 3.7. FTIR spectroscopic analysis

To determine the functional groups responsible for metal uptake, I performed a solid phase FTIR spectroscopic analysis of the OSP prepared in a KBr disk. FTIR spectra were obtained for adsorbent solid samples before and after their adsorption events. The spectra in Fig. 8 display a number of adsorption peaks, indicating the nature of the material examined. The intensities of the C–O bands of  $\text{CaCO}_3$  (OSP) between  $1500$  and  $500\text{ cm}^{-1}$  were the strongest [23]. I observed C–O stretching vibration at  $1440$ – $1450\text{ cm}^{-1}$  and the out-of-plane C–O bending vibrations at  $870$ – $880\text{ cm}^{-1}$ . For the samples after adsorption, all of these peaks had substantially lower absorbances than those in the raw sample; the small differences in the frequencies of these bands suggest the physical adsorption of  $\text{Cu}^{2+}$  and  $\text{Ni}^{2+}$  by the OSP waste.

## 4. Conclusions

OSP is a cheap and effective adsorbent for the removal of  $\text{Cu}^{2+}$  and  $\text{Ni}^{2+}$  ions from wastewater without requiring any pretreatment. The adsorptions of  $\text{Cu}^{2+}$  and  $\text{Ni}^{2+}$  onto OSP are consistent with the Langmuir, Freundlich, and DKR isotherms. According to the calculated sorption energies ( $E < 8\text{ kJ mol}^{-1}$ ) and FTIR spectroscopic analysis, the adsorption processes occur through physical adsorption mechanisms. Kinetic and thermodynamic studies revealed that the adsorption processes were all endothermic and followed pseudo-second-order kinetics ( $R^2 > 0.966$ ). According to the Lang-

muir isotherm, the adsorption capacities of OSP toward  $\text{Cu}^{2+}$  and  $\text{Ni}^{2+}$  were  $49.26$ – $103.1$  and  $48.75$ – $94.34\text{ mg g}^{-1}$ , respectively.

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